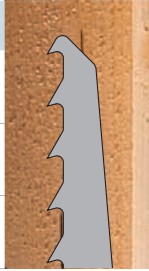


Well structured: the sabre saw blade range from Bosch.

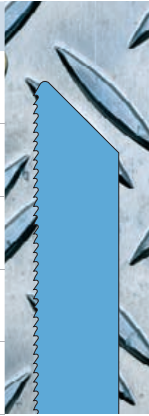
The right choice of sabre saw blade is imperative in determining the cutting result. Important factors are the type of material to be cut and the quality of cut required. In order to make the choice easier, Bosch has structured the sabre saw blade range according to application criteria: colours and product names indicate the range of applications; pictograms indicate the special characteristics of each blade. The basis of success is this orientation assistance and uncompromising product quality. Various saw blade materials are available, depending on the various tasks.



Grey – for wood.

The product name says it all	Features	Blade quality	
basic for Wood	Good and cost-effective	HCS, milled	
PROGRESSOR for Wood	Fast through thick and thin	HCS, ground	
top for Wood	Fast and efficient	HCS, ground	

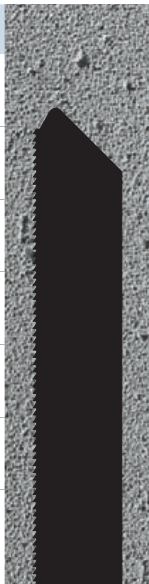
Blue – for metal.

The product name says it all	Features	Blade quality	
basic for Metal	Good and cost-effective	HSS, milled	
flexible for Metal	Break-resistant, long service life	BIM, milled	
PROGRESSOR for Metal	Fast through thick and thin	BIM, milled	
heavy for Metal	Sturdy and precise	BIM, milled	
endurance for heavyMetal	Extremely long life in metal	BIM, Micro Edge Geometry	

White – for wood with metal.

The product name says it all	Features	Blade quality	
flexible for Wood and Metal	Break-resistant, long service life	BIM, milled	
PROGRESSOR for Wood and Metal	Fast through thick and thin	BIM, milled	
heavy for Wood and Metal	Sturdy and precise	BIM, milled	

Black – for special applications.

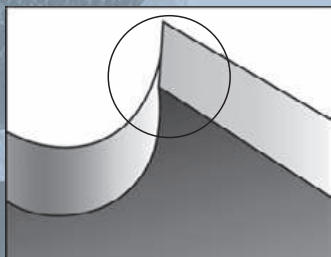
The product name says it all	Features	Blade quality	
special for Plaster	For plasterboard	BIM, milled	
special for Ice	For frozen material	Stainless steel, milled	
special for Inox	For stainless steel	TC, ground	
special for Fiber and Plaster	For fibre and cement materials	TC, ground	
special for Cast and Brick	For steel/cast iron pipes, red brick	TC, Grit	
special for Soft-Material	For soft materials	HCS, blade	
special for Brick	For poroton, porous concrete and fibre cement boards, bricks and roofing tiles	TC, hard-faced	

The new standard for metal sawing.

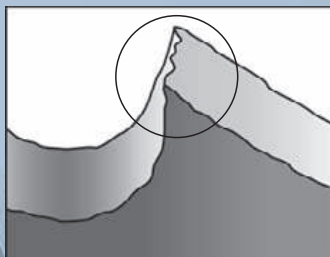
The Endurance for Heavy Metal is the new metal sabre saw blade for the toughest demands.

The patented 2 x 2 tooth geometry in conjunction with the innovative Micro-Edge Geometry makes it the most powerful metal sabre saw blade on the market.

Innovative Micro-Edge Geometry:



Endurance for Heavy Metal with Micro-Edge Geometry



Standard sabre saw blade

- ▶ Application-oriented material selection.
- ▶ Special manufacturing method.
- ▶ Innovative treatment of cutting edges.

Result: the longest lifetime ever – the new standard for metal sawing.

Longest lifetime, outstanding performance:

- ▶ Extremely long life.
- ▶ Truly excellent performance in comparison to commercially available metal sabre saw blades.

Bosch



Endurance for Heavy Metal

Up to 50% more cuts in metal thanks to the Micro-Edge Geometry.*

Competitor



Sabre saw blade of main competitor

* Source: Bosch, tested with S936BEF in 1" pipe, 33.7 x 27.2 mm, without pendulum action, 50 N feed.

An overview of the Bosch saw blade alloys.

HCS

- Carbon steel for use with softer materials such as wood, laminated chipboards and soft plastics.

TC

- Tungsten carbide tipped saw blades for use in stainless steel, metal and for abrasive materials such as glass fibre reinforced plastic, porous concrete.

BIM

- Bi-metal, a highly flexible, unbreakable bonding of HCS and HSS, with an extremely resistant base blade.
- For universal use and rapid cuts in pipes, profiles and thin sheet metal, as well as in wood with nails/metal.



The new sabre saw blades in the BEF series are ideal for precise cuts at accurate angles in thin-walled metal profiles.



The new sabre saw blades in the VF series are especially suitable for demolition work.



With the Flexible for Wood and Metal S 1122 HF at the building site, you can simply cut through anything you come across: wood with nails, pallets, metallic and plastic pipes.



Controlled, powerful coarse cut. The Heavy for Metal S 920 CF offers you angular accuracy when cutting not only in metal construction, but also when cutting heavy profiles. This low-vibration saw is ideal for use with a pipe cutting device.

Special for Brick.

For quick cuts through brick.

The **Special for Brick** sabre saw blades allow easy, clean and fast cuts through construction materials such as **brick, porous concrete, cement composite boards, and similar materials**. Dust development during cutting is considerably less than with conventional cutting methods, e.g. using diamond cutting discs. The Special for Brick sabre saw blades fit all kinds of sabre saws. Recommended power of 1000 watts or more.

With the **Special for Brick** sabre saw blades, Bosch sets new standards in cutting brick. Durable, individually soldered-on tungsten carbide teeth bite quickly and powerfully through all conventional building stones.



Solid tungsten carbide teeth

special for Brick

Low vibration due to weight optimisation.
Less tiring, even when performing lengthy applications.



Cutting depth limitation
for safe, controlled application of the teeth.

1/2" universal shank
with long free space.



For rip cuts and cross cuts.

For sawing cut-outs or mortar joints.



1/2" universal shank

Universal:
the sabre saw blades from Bosch fit all conventional sabre saws with 1/2" universal shank support.

You know the aim,
we have the saw blade.

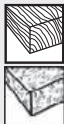
Metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
	Sheet metals	1 – 3 basic 	150	S 918 AF						
		2 – 8 basic 	150	S 918 BF						
	Metal plates, perforated metal plates (thin, medium-thick, thick)	0.7 – 3 flexible 	100	S 522 AF						
		flexible 	150	S 922 AF						
		flexible 	225	S 1122 AF				S 1122 AF		
		1 – 8 PROGRESSOR 	150	S 123 XF					S 123 XF	
		1.5 – 4 flexible 	100	S 522 EF						
		flexible 	150	S 922 EF						
		flexible 	225	S 1122 EF				S 1122 EF		
		1.5 – 6 flexible 	100			S 422 BF				
		2 – 10 heavy 	150	S 925 VF						S 925 VF
		heavy 	225	S 1125 VF						S 1125 VF
		heavy 	300	S 1225 VF						S 1225 VF
		3 – 8 flexible 	100	S 522 BF						
		flexible 	150	S 922 BF						
		heavy 	150	S 926 BEF			S 926 BEF			
		endurance 	150	S 936 BEF			S 936 BEF			
		flexible 	225	S 1122 BF				S 1122 BF		
		heavy 	225	S 1126 BEF			S 1126 BEF			
		endurance 	225	S 1136 BEF			S 1136 BEF			
		heavy 	300	S 1226 BEF			S 1226 BEF			
		4 – 12 heavy 	150		S 926 CHF		S 926 CHF			
		endurance 	150		S 936 CHF		S 936 CHF			
		heavy 	150		S 920 CF		S 920 CF			S 920 CF
		endurance 	150		S 930 CF		S 930 CF			S 930 CF
		heavy 	225		S 1126 CHF		S 1126 CHF			
		endurance 	225		S 1136 CHF		S 1136 CHF			
		heavy 	225		S 1120 CF		S 1120 CF			S 1120 CF
		endurance 	225		S 1130 CF		S 1130 CF			S 1130 CF
		heavy 	300		S 1126 CHF		S 1126 CHF			
	Pipes, profiles (closed)	< 100 basic 	150	S 918 AF						
		basic 	150	S 918 BF						

Metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
	< 100	flexible  Metal	150	S 922 AF						
		flexible  Metal	150	S 922 EF						
		PROGRESSOR  Metal	150	S 123 XF					S 123 XF	
		heavy  Metal	150	S 926 BEF			S 926 BEF			
		endurance  heavy Metal	150	S 936 BEF			S 936 BEF			
		heavy  Metal	150	S 925 VF						S 925 VF
	< 175	flexible  Metal	225	S 1122 AF				S 1122 AF		
		flexible  Metal	225	S 1122 EF				S 1122 EF		
		heavy  Metal	225	S 1126 BEF			S 1126 BEF			
		endurance  heavy Metal	225	S 1136 BEF			S 1136 BEF			
		heavy  Metal	225	S 1125 VF						S 1125 VF
	< 250	heavy  Metal	300	S 1226 BEF			S 1226 BEF			
		heavy  Metal	300	S 1225 VF						S 1225 VF
	< 100	flexible  Metal	150	S 922 BF						
		PROGRESSOR  Metal	150	S 123 XF					S 123 XF	
		heavy  Metal	150		S 926 CHF		S 926 CHF			
		endurance  heavy Metal	150		S 936 CHF		S 936 CHF			
		heavy  Metal	150	S 925 VF						S 925 VF
		heavy  Metal	150		S 920 CF		S 920 CF			S 920 CF
	< 175	endurance  heavy Metal	150		S 930 CF		S 930 CF			S 930 CF
		flexible  Metal	225	S 1122 BF				S 1122 BF		
		heavy  Metal	225		S 1126 CHF		S 1126 CHF			
		endurance  heavy Metal	225		S 1136 CHF		S 1136 CHF			
		heavy  Metal	225	S 1125 VF						S 1125 VF
		heavy  Metal	225		S 1120 CF		S 1120 CF			S 1120 CF
	< 250	endurance  heavy Metal	225		S 1130 CF		S 1130 CF			S 1130 CF
		heavy  Metal	300		S 1226 CHF		S 1226 CHF			
		heavy  Metal	300	S 1225 VF						S 1225 VF
	< 100	PROGRESSOR  Metal	150	S 123 XF					S 123 XF	
		flexible  Metal	150	S 922 BF						
		heavy  Metal	150		S 926 CHF		S 926 CHF			
		endurance  heavy Metal	150		S 936 CHF		S 936 CHF			
		heavy  Metal	150		S 920 CF		S 920 CF			S 920 CF
		endurance  heavy Metal	150		S 930 CF		S 930 CF			S 930 CF
	< 175	flexible  Metal	225	S 1122 BF				S 1122 BF		
		heavy  Metal	225		S 1126 CHF		S 1126 CHF			
		endurance  heavy Metal	225		S 1136 CHF		S 1136 CHF			
		heavy  Metal	225		S 1120 CF		S 1120 CF			S 1120 CF
		endurance  heavy Metal	225		S 1130 CF		S 1130 CF			S 1130 CF
	< 250	heavy  Metal	300		S 1226 CHF		S 1226 CHF			

Wood and metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
	< 100	flexible 	150	S 922 HF						
		flexible 	150	S 922 VF						
		heavy 	150		S 611 DF	S 711 DF				
		heavy 	150		S 610 DF		S 610 DF			S 610 DF
	< 150	flexible 	200	S 1022 HF				S 1022 HF		
		PROGRESSOR 	200		S 3456 XF				S 3456 XF	
	< 175	flexible 	225	S 1122 HF				S 1122 HF		
		flexible 	225	S 1122 VF				S 1122 VF		
		heavy 	225		S 1111 DF					
		heavy 	225		S 1110 DF		S 1110 DF			S 1110 DF
	< 250	flexible 	300	S 1222 VF				S 1222 VF		
		heavy 	300		S 1411 DF					
	< 100	flexible 	150	S 922 HF						
	< 150	flexible 	200	S 1022 HF				S 1022 HF		
	< 175	flexible 	225	S 1122 HF				S 1122 HF		
	< 100	heavy 	150		S 611 DF	S 711 DF				
		heavy 	150		S 610 DF		S 610 DF			S 610 DF
	< 150	PROGRESSOR 	200		S 3456 XF				S 3456 XF	
	< 175	heavy 	225		S 1111 DF					
		heavy 	225		S 1110 DF		S 1110 DF			S 1110 DF
	< 250	heavy 	300		S 1411 DF					
	3 – 10	flexible 	150	S 922 VF						
		flexible 	225	S 1122 VF				S 1122 VF		
		flexible 	300	S 1222 VF				S 1222 VF		
	3 – 12	flexible 	150	S 922 HF						
		flexible 	200	S 1022 HF				S 1022 HF		
		flexible 	225	S 1122 HF				S 1122 HF		
	3 – 18	PROGRESSOR 	200		S 3456 XF				S 3456 XF	

Wood and metal

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
 Pipes	< 100	flexible  	150	S 922 VF						
		flexible  	150	S 922 HF						
	< 150	flexible  	200	S 1022 HF				S 1022 HF		
		PROGRESSOR  	200		S 3456 XF				S 3456 XF	
	< 175	flexible  	225	S 1122 VF				S 1122 VF		
		flexible  	225	S 1122 HF				S 1122 HF		
	< 250	flexible  	300	S 1222 VF				S 1222 VF		
 Profiles	< 100	flexible  	150	S 922 VF						
		flexible  	150	S 922 HF						
	< 150	flexible  	200	S 1022 HF				S 1022 HF		
		PROGRESSOR  	200		S 3456 XF				S 3456 XF	
	< 175	flexible  	225	S 1122 VF				S 1122 VF		
		flexible  	225	S 1122 HF				S 1122 HF		
	< 250	flexible  	300	S 1222 VF				S 1222 VF		
 Plastics, pipes, profiles	< 100	heavy  	150		S 611 DF	S 711 DF				
	< 150	PROGRESSOR  	200		S 3456 XF				S 3456 XF	
	< 175	heavy  	225		S 1111 DF					
	< 250	heavy  	300		S 1411 DF					
 Glass fibre reinforced plastics/epoxy	< 50	heavy  	150		S 611 DF	S 711 DF				
	< 60	heavy  	300		S 1411 DF					
		heavy  	150		S 610 DF		S 610 DF			S 610 DF
		heavy  	225		S 1111 DF					
		heavy  	225		S 1110 DF		S 1110 DF			S 1110 DF
	< 100	flexible  	150	S 922 VF						
	< 150	PROGRESSOR  	200		S 3456 XF				S 3456 XF	
	< 175	flexible  	225	S 1122 VF				S 1122 VF		
	< 250	flexible  	300	S 1222 VF				S 1222 VF		

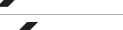
Wood

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
 Coarse wood, free of nails	< 100	basic Wood	150		S 617 K	S 617 K				
	< 175	basic Wood	225		S 1111 K					
	< 190	top Wood	240		S 1542 K					
		top Wood	240		S 1531 L					
	< 250	basic Wood	300		S 1617 K					
 Construction timber	< 100	top Wood	150	S 644 D		S 644 D				
	< 150	PROGRESSOR Wood	200	S 2345 X					S 2345 X	
 Board	< 60	top Wood	150	S 644 D		S 644 D				
		PROGRESSOR Wood	200	S 2345 X					S 2345 X	
 Wooden wall cutout	< 100	top Wood	150	S 644 D		S 644 D				
	< 150	PROGRESSOR Wood	200	S 2345 X					S 2345 X	
	< 190	top Wood	240		S 1531 L					
 Pruning green wood	< 100	basic Wood	150		S 617 K	S 617 K				
	< 190	top Wood	240		S 1531 L					
	< 250	basic Wood	300		S 1617 K					
 Plastic	< 100	top Wood	150	S 644 D		S 644 D				
	< 150	PROGRESSOR Wood	200	S 2345 X					S 2345 X	

Special applications

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
 Plasterboard	< 100	special Plaster	150	S 628 DF		S 628 DF				
 Fibre cement boards	< 100	special FiberPlaster	150	S 641 HM		S 641 HM				
	< 150	special Brick	240		S 1543 HM					
	< 175	special FiberPlaster	225		S 1141 HM					
	< 215	special Brick	305		S 1243 HM		S 1243 HM			
	< 250	special FiberPlaster	300		S 1241 HM					
	< 350	special FiberPlaster	400		S 2041 HM					
	< 365	special Brick	455		S 2243 HM		S 2243 HM			

Special applications

Material to be processed	Dimensions max. mm	Subbrand	Blade length mm	Type of cut Standard			Type of cut Special			
										
	Porous concrete									
	< 100	special 	150	S 641 HM		S 641 HM				
	< 150	special 	240		S 1543 HM					
	< 175	special 	225		S 1141 HM					
	< 215	special 	305		S 1243 HM		S 1243 HM			
	< 250	special 	300		S 1241 HM					
	< 350	special 	400		S 2041 HM					
	< 365	special 	455		S 2243 HM		S 2243 HM			
	Red brick									
	< 100	special 	150	S 641 HM		S 641 HM				
	< 150	special 	240		S 1543 HM					
	< 175	special 	225		S 1141 HM					
	< 215	special 	305		S 1243 HM		S 1243 HM			
	< 250	special 	300		S 1241 HM					
	< 350	special 	400		S 2041 HM					
	< 365	special 	455		S 2243 HM		S 2243 HM			
	Steel/cast-iron pipes									
	< 175	special 	225	S 1130 RIFF						
	Glass fibre reinforced plastics/epoxy									
	< 50	special 	115	S 518 EHM						
	< 100	special 	150	S 922 EHM						
		special 	150	S 641 HM		S 641 HM				
	< 150	special 	225		S 1141 HM					
		special 	300		S 1241 HM					
		special 	400		S 2041 HM					
	< 175	special 	225	S 1130 RIFF						
	Frozen materials									
	< 250	special 	300	S 1211 K						
	Stainless steel plates									
	2 – 4	special 	115	S 518 EHM						
		special 	150	S 922 EHM						
	Stainless steel profiles, pipes									
	< 50	special 	115	S 518 EHM						
	< 100	special 	150	S 922 EHM						
	Polystyrene, Insulation									
	< 100	special 	150	S 713 A		S 713 A				