

# SERVICE MANUAL

DUMPER  
1THT

EN - 9813/5200 - ISSUE 2 - 07/2018

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## Foreword

### The Operator's Manual



You and others can be killed or seriously injured if you operate or maintain the machine without first studying the Operator's Manual. You must understand and follow the instructions in the Operator's Manual. If you do not understand anything, ask your employer or JCB dealer to explain it.

Do not operate the machine without an Operator's Manual, or if there is anything on the machine you do not understand.

Treat the Operator's Manual as part of the machine. Keep it clean and in good condition. Replace the Operator's Manual immediately if it is lost, damaged or becomes unreadable.

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## Notes:

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## **Acronyms Glossary**

PIL	Parts Identification List
ROPS	Roll-Over Protective Structure

## **03 - Safety**

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## Notes:

## **03 - Safety - Yours and Others**

### **Introduction**

All machinery can be hazardous. When a machine is correctly operated and maintained, it is a safe machine to work with. When it is carelessly operated or poorly maintained it can become a danger to you (the operator) and others.

In this manual and on the machine you will find warning messages, you must read and understand them. They inform you of potential hazards and how to avoid them. If you do not fully understand the warning messages, ask your employer or JCB dealer to explain them.

Safety is not just a matter of responding to the warnings. All the time you are working on or with the machine you must be thinking of what hazards there might be and how to avoid them.

Do not work with the machine until you are sure that you can control it.

Do not start any work until you are sure that you and those around you will be safe.

If you are not sure of anything, about the machine or the work, ask someone who knows. Do not assume anything.

Remember:

- Be careful
- Be alert
- Be safe.

## 06 - Safety Warnings

### Introduction

In this manual there are safety notices. Each notice starts with a signal word. The signal word meanings are given below.

The signal word 'DANGER' indicates a hazardous situation which, if not avoided, will result in death or serious injury.

The signal word 'WARNING' indicates a hazardous situation which, if not avoided, could result in death or serious injury.

The signal word 'CAUTION' indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

The signal word 'Notice' indicates a hazardous situation which, if not avoided, could result in machine damage.

The safety alert system symbol (shown) also helps to identify important safety messages in this manual. When you see this symbol your safety is involved, carefully read the message that follows.

**Figure 1. The safety alert system symbol**



## 09 - General Safety

### Introduction

#### Training

To operate the machine safely you must know the machine and have the skill to use it. You must abide by all relevant laws, health and safety regulations that apply to the country you are operating in. The operator's manual instructs you on the machine, its controls and its safe operation; it is not a training manual. Ensure that you receive the correct training before operating any machinery. Failing to do so will result in incorrect operation of the machine and you will be putting yourself and others at risk. In some markets, and for work on certain jobsites, you may be required to have been trained and assessed in accordance with an operator competence scheme. Make sure that you and your machine comply with relevant local laws and jobsite requirements – it is your responsibility.

#### Care and Alertness

All the time you are working with or on the machine, take care and stay alert. Always be careful. Always be alert for hazards.

#### Clothing

You can be injured if you do not wear the correct clothing. Loose clothing can get caught in the machinery. Keep cuffs fastened. Do not wear a necktie or scarf. Keep long hair restrained. Remove rings, watches and personal jewellery.

#### Alcohol and Drugs

It is extremely dangerous to operate machinery when under the influence of alcohol or drugs. Do not consume alcoholic drinks or take drugs before or while operating the machine or attachments. Be aware of medicines which can cause drowsiness.

#### Feeling Unwell

Do not attempt to operate the machine if you are feeling unwell. By doing so you could be a danger to yourself and those you work with.

#### Mobile Phones

Switch off your mobile phone before entering an area with a potentially explosive atmosphere. Sparks in such an area could cause an explosion or fire resulting in death or serious injury.

Switch off and do not use your mobile phone when refuelling the machine.

#### Lifting Equipment

You can be injured if you use incorrect or faulty lifting equipment. You must identify the weight of the item to be lifted then choose lifting equipment that is strong enough and suitable for the job. Make sure that lifting equipment is in good condition and complies with all local regulations.

#### Raised Equipment

Never walk or work under raised equipment unless it is supported by a mechanical device. Equipment which is supported only by a hydraulic device can drop and injure you if the hydraulic system fails or if the control is operated (even with the engine stopped).

Make sure that no-one goes near the machine while you install or remove the mechanical device.

#### Raised Machine

Never position yourself or any part of your body under a raised machine which is not correctly supported. If the machine moves unexpectedly you could become trapped and suffer serious injury or be killed.

#### Lightning

Lightning can kill you. Do not use the machine if there is lightning in your area.

#### Machine Modifications

This machine is manufactured in compliance with prevailing legislative requirements. It must not be altered in any way which could affect or invalidate its compliance. For advice consult your JCB dealer.

## 12 - Maintenance Safety

### Introduction

#### Raised Machine

Never position yourself or any part of your body under a raised machine which is not correctly supported. If the machine moves unexpectedly you could become trapped and suffer serious injury or be killed.

#### Air Conditioning Maintenance

The air conditioning system is a closed loop system and contains pressurised refrigerant. No part of the system should be disconnected until the system has been discharged by a refrigeration engineer or a suitably trained person. You can be severely frostbitten or injured by escaping refrigerant.

#### Compressed Air

Compressed air is dangerous. Wear personal protective equipment. Never point a compressed air jet at yourself or others.

#### Springs

Always wear personal protective equipment when dismantling assemblies containing components under pressure from springs. This will protect against eye injury from components accidentally flying out.

#### Metal Splinters

You can be injured by flying metal splinters when driving metal pins in or out. Use a soft faced hammer or copper drift to remove and install metal pins. Always wear personal protective equipment.

#### Communications

Bad communications can cause accidents. If two or more people are working on the machine, make sure each is aware of what the others are doing. Before starting the engine make sure the others are clear of the danger areas. Examples of danger areas are: the rotating blades and belt on the engine, the attachments and linkages, and anywhere beneath or behind the machine. People can be killed or injured if these precautions are not taken.

#### Repairs

If your machine does not function correctly in any way, get it repaired straight away. Neglect of necessary repairs could result in an accident or affect your health. Do not try to do repairs or any other type of maintenance work you do not understand. To avoid injury and/or damage get the work done by a specialist engineer.

#### Hydraulic Pressure

Hydraulic fluid at system pressure can injure you. Before connecting or removing any hydraulic hose, residual hydraulic pressure trapped in the service hose line must be vented. Make sure the hose service line has been vented before connecting or removing hoses. Make sure the engine cannot be started while the hoses are open.

#### 'O' rings, Seals and Gaskets

Badly installed, damaged or rotted 'O' rings, seals and gaskets can cause leakages and possible accidents. Renew whenever disturbed unless otherwise instructed. Do not use Trichloroethane or paint thinners near 'O' rings and seals.

#### Arc Welding

To prevent the possibility of damage to electronic components, disconnect the battery and the alternator before arc-welding on the machine or attached implements.

If the machine is equipped with sensitive electrical equipment, i.e. amplifier drivers, electronic control units (ECUs), monitor displays, etc., then disconnect them before welding. Failure to disconnect the sensitive electrical equipment could result in irreparable damage to these components.

Parts of the machine are made from cast iron, welds on cast iron can weaken the structure and break. Do not weld cast iron. Do not connect the welder cable or apply any weld to any part of the engine.

Always connect the welder earth (ground) cable to the same component that is being welded to avoid damage to pivot pins, bearings and bushes. Attach the welder earth (ground) cable a distance from the part being welded no more than 0.6 m.

#### Counterweights

Your machine may be installed with counterweights. They are extremely heavy. Do not attempt to remove them.

#### Accumulators

The accumulators contain hydraulic fluid and gas at high pressure. Prior to any work being carried out on systems incorporating accumulators, the system pressure must be discharged by a JCB dealer, as the sudden release of the hydraulic fluid or gas may cause serious injury or death.

#### Hot Components

Touching hot surfaces can burn skin. The engine and machine components will be hot after the unit has been running. Allow the engine and components to cool before servicing the unit.

#### Soft Ground

A machine can sink into soft ground. Never work under a machine on soft ground.

## **Working Under the Machine**

Make the machine safe before getting beneath it. Make sure that any attachments on the machine are correctly attached. Engage the park brake, remove the ignition key, disconnect the battery. If the machine has wheels use blocks to prevent unintentional movement.

## **Lifting the Machine**

Under no circumstances must the engine be run with the transmission in gear and only one driving wheel jacked clear of the ground, since the wheel on the ground will move the machine.

## **Chemicals**

Certain seals and gaskets (e.g. crankshaft oil seal) on JCB machines contain fluoroelastomeric materials such as Viton®, Fluorel™ and Technoflon®. Fluoroelastomeric materials subjected to high temperatures can produce highly corrosive hydrofluoric acid. This acid can severely burn. New fluoroelastomeric components at ambient temperature require no special safety precautions. Used fluoroelastomeric components whose temperatures have not exceeded 300 °C (571.6 °F) require no special safety precautions. If evidence of decomposition (e.g. charring) is found, refer to the next paragraph for safety instructions. Do not touch component or surrounding area. Used fluoroelastomeric components subjected to temperatures greater than 300 °C (571.6 °F) (e.g. engine fire) must be treated using the following safety procedure. Make sure that heavy duty gloves and special safety glasses are worn: Thoroughly wash contaminated area with 10% calcium hydroxide or other suitable alkali solution, if necessary use wire wool to remove burnt remains. Thoroughly wash contaminated area with detergent and water. Contain all removed material, gloves etc. used in this operation in sealed plastic bags and dispose of in accordance with Local Authority Regulations. Do not burn fluoroelastomeric materials.

## **Hydraulic Hoses**

Never re-use hydraulic hose end crimps or use reusable hose end crimps.

## **Personal Protective Equipment**

Use the appropriate personal protective equipment before performing maintenance on the machine, otherwise you could be injured.

## **Working at Height**

Use appropriate access equipment such as ladders or a working platform if it is necessary to work at height to perform maintenance tasks on the machine. If you do not use suitable access equipment there is a risk of falling, resulting in personal injury or death.

## 18 - Operating Safety

### Introduction

#### Training

Make sure that you have had adequate training and that you are confident in your ability to operate the machine safely before you use it. Practice using the machine and its attachments until you are completely familiar with the controls and what they do. With a careful, well trained and experienced operator, your machine is a safe and efficient machine. With an inexperienced or careless operator, it can be dangerous. Do not put your life, or the lives of others, at risk by using the machine irresponsibly. Before you start to work, tell your colleagues what you will be doing and where you will be working. On a busy site, use a signalman. Before doing any job not covered in this manual, find out the correct procedure. Your local JCB distributor will be glad to advise you.

#### Fuel

Fuel is flammable, keep naked flames away from the fuel system. Stop the engine immediately if a fuel leak is suspected. Do not smoke while refuelling or working on the fuel system. Do not refuel with the engine running. Completely wipe off any spilt fuel which could cause a fire. There could be a fire and injury if you do not follow these precautions.

#### Machine Condition

A defective machine can injure you or others. Do not operate a machine which is defective or has missing parts. Make sure the maintenance procedures in this manual are completed before using the machine.

#### Machine Limits

Operating the machine beyond its design limits can damage the machine, it can also be dangerous. Do not operate the machine outside its limits. Do not try to upgrade the machine performance with unapproved modifications or additional equipment.

#### Engine/Steering Failure

If the engine or steering fails, stop the machine as quickly as possible. Do not operate the machine until the fault has been corrected.

#### Exhaust Gases

Machine exhaust gases can harm and possibly kill you or bystanders if they are inhaled. Do not operate the machine in closed spaces without making sure there is good ventilation. If possible, install an

exhaust extractor. If you begin to feel drowsy, stop the machine at once and get into fresh air.

#### Worksites

Worksites can be hazardous. Examine the site before working on it. You could be killed or injured if the ground gives way under your machine or if piled material collapses onto it. Check for potholes and hidden debris, logs, ironwork etc. Any of these could cause you to lose control of your machine. Check for utilities such as electric cables (overhead and underground), gas and water pipes etc. Mark the positions of the underground cables and pipes. Make sure that you have enough clearance beneath overhead cables and structures.

#### Communications

Bad communications can cause accidents. Keep people around you informed of what you will be doing. If you will be working with other people, make sure any hand signals that may be used are understood by everybody. Worksites can be noisy, do not rely on spoken commands.

#### Parking

An incorrectly parked machine can move without an operator. Follow the instructions in the Operator's Manual to park the machine correctly.

#### Banks and Trenches

Banked material and trenches can collapse. Do not work or drive too close to banks and trenches where there is danger of collapse.

#### Safety Barriers

Unguarded machines in public places can be dangerous. In public places, or where your visibility is reduced, place barriers around the work area to keep people away.

#### Sparks

Explosions and fire can be caused by sparks from the exhaust or the electrical system. Do not use the machine in closed areas where there is flammable material, vapour or dust.

#### Hazardous Atmospheres

This machine is designed for use in normal outdoor atmospheric conditions. It must not be used in an enclosed area without adequate ventilation. Do not use the machine in a potentially explosive atmosphere, i.e. combustible vapours, gas or dust, without first consulting your JCB dealer.

## Regulations

Obey all laws, worksite and local regulations which affect you and your machine.

## Electrical Power Cables

You could be electrocuted or badly burned if you get the machine or its attachments too close to electrical power cables. You are strongly advised to make sure that the safety arrangements on site comply with the local laws and regulations concerning work near electric power lines. Before you start using the machine, check with your electricity supplier if there are any buried power cables on the site. There is a minimum clearance required for working beneath overhead power cables. You must obtain details from your local electricity supplier.

## Working Platform

Using the machine as a working platform is hazardous. You can fall off and be killed or injured. Never use the machine as a working platform unless with approved man-basket or man-crate (if applicable).

## Machine Safety

Stop work at once if a fault develops. Abnormal sounds and smells can be signs of trouble. Examine and repair before resuming work.

## Hot Components

Touching hot surfaces can burn skin. The engine and machine components will be hot after the unit has been running. Allow the engine and components to cool before servicing the unit.

## Travelling at High Speeds

Travelling at high speeds can cause accidents. Always travel at a safe speed to suit working conditions.

## Hillsides

Operating the machine on hillsides can be dangerous if the correct precautions are not taken. Ground conditions can be changed by rain, snow, ice etc. Check the site carefully. When applicable, keep all attachments low to the ground.

## Visibility

Accidents can be caused by working in poor visibility. Use your lights to improve visibility. Keep the road lights, windows, mirrors and cameras clean (when fitted). Do not operate the machine if you cannot see

clearly. Modification of the machine's configuration by the user (e.g. the fitting of large and non-approved attachments) may result in a restriction of the machine visibility.

## Hands and Feet

Keep your hands and feet inside the machine. When using the machine, keep your hands and feet clear of moving parts. Keep your hands and feet within the operator compartment while the vehicle is in motion.

## Controls

You or others can be killed or seriously injured if you operate the control levers from outside the machine. Operate the control levers only when you are correctly seated.

## Passengers

Passengers in or on the machine can cause accidents. Do not carry passengers.

## Fires

If your machine is equipped with a fire extinguisher, make sure it is checked regularly. Keep it in the correct machine location until you need to use it. Do not use water to put out a machine fire, you could spread an oil fire or get a shock from an electrical fire. Use carbon dioxide, dry chemical or foam extinguishers. Contact your nearest fire department as quickly as possible.

## Roll Over Protection

If the machine starts to roll over, you can be crushed if you try to leave the cab. If the machine starts to roll over, do not try and jump from the cab. Stay in the cab, with your seat belt fastened.

## Confined Areas

Pay extra attention to proximity hazards when operating in confined areas. Proximity hazards include buildings, traffic and bystanders.

## Safe Working Loads

Overloading the machine can damage it and make it unstable. Study the specifications in the Operator's Manual before using the machine.

## Lightning

If you are inside the machine during a lightning storm stay in the machine until the storm has passed. If you are outside of the machine during a lightning storm stay away from the machine until the storm

has passed. Do not attempt to mount or enter the machine. If the machine is struck by lightning do not use the machine until it has been checked for damage and malfunction by trained personnel.

## 21 - Worksite Safety

### Introduction

**⚠ WARNING** You or others can be killed or seriously injured if you do unfamiliar operations without first practising them. Practise away from the worksite on a clear area. Keep other people away. Do not perform new operations until you are sure you can do them safely.

**WARNING** There could be dangerous materials such as asbestos, poisonous chemicals or other harmful substances buried on the site. If you uncover any containers or you see any signs of toxic waste, stop the machine and advise the site manager immediately.

**WARNING** Before you start using the machine, check with your local gas company if there are any buried gas pipes on the site.

If there are buried gas pipes we recommend that you ask the gas company for any specific advice regarding the way you must work on the site.

Some modern gas pipes cannot be detected by metal detectors, so it is essential that an accurate map of buried gas pipes is obtained before any excavation work commences.

Hand dig trial holes to obtain precise pipe locations. Any cast iron pipes found must be assumed to be gas pipes until contrary evidence is obtained.

Older gas pipes can be damaged by heavy vehicles driving over the ground above them.

Leaking gas is highly explosive.

If a gas leak is suspected, contact the local gas company immediately and warn all personnel on the site. Ban smoking, make sure that all naked lights are extinguished and switch off any engines which may be running.

You are strongly advised to make sure that the safety arrangements on site comply with the local laws and regulations concerning work near buried gas pipes.

**CAUTION** Before you start using the machine, check with your local public water supplier if there are buried pipes and drains on the site. If there are, obtain a map of their locations and follow the advice given by the water supplier.

You are strongly advised to make sure that the safety arrangements on site comply with the local laws and regulations concerning work near buried pipes and drains.

**CAUTION** If you cut through a fibre optic cable, Do not look into the end of it, your eyes could be permanently damaged.

An applicable worksite organisation is required in order to minimise hazards that are caused by restricted visibility. The worksite organisation is a collection of rules and procedures that coordinates the machines and people that work together in the same area. Examples of worksite organisation include:

- Restricted areas
- Controlled patterns of machine movement
- A system of communication.

You and/or your company could be legally liable for any damage you may cause to public utilities. It is your responsibility to make sure that you know the locations of any public utility cables or pipes on the worksite which could be damaged by your machine.

## 24 - Risk Assessment

### Introduction

It is the responsibility of the competent people that plan the work and operate the machine to make a judgement about the safe use of the machine, they must take into account the specific application and conditions of use at the time.

It is essential that a risk assessment of the work to be done is completed and that the operator obeys any safety precautions that the assessment identifies.

If you are unsure of the suitability of the machine for a specific task, contact your JCB dealer who will be pleased to advise you.

The following considerations are intended as suggestions of some of the factors to be taken into account when a risk assessment is made. Other factors may need to be considered.

A good risk assessment depends on the training and experience of the operator. Do not put your life or the lives of others at risk.

### Personnel

- Are all persons who will take part in the operation sufficiently trained, experienced and competent? Are they fit and sufficiently rested?
- A sick or tired operator is a dangerous operator.
- Is supervision needed? Is the supervisor sufficiently trained and experienced?
- As well as the machine operator, are any assistants or lookouts needed?

### The Machine

- Is it in good working order?
- Have any reported defects been corrected?
- Have the daily checks been carried out?
- Are the tyres still at the correct pressure and in good condition and is there sufficient fuel to complete the job (if applicable)?

### The Load

- How heavy is it? Is it within the capabilities of the machine?
- How bulky is it? The greater the surface area, the more affected it will be by wind speeds.
- Is it an awkward shape? How is the weight distributed? Uneven loads are more difficult to handle.
- Is there a possibility of the load shifting while being moved?

### Loading/Unloading Area

- Is it level? Any slope of more than 2.5% (1 in 40) must be carefully considered.
- Is more than one direction of approach to the load possible? Approaching across the slope must be avoided, if possible.
- Is the ground solid? Will it support the weight of the machine when loaded?
- How rough is the ground? Are there any sharp projections which could cause damage, particularly to the tyres?
- Are there any obstacles or hazards in the area, for example, debris, excavations, manhole covers, power lines?
- Is the space sufficient for safe manoeuvring?
- Are any other machines or persons likely to be in or to enter the area while operations are in progress?

### The Route to be Travelled

- How solid is the ground, will it provide sufficient traction and braking? Soft ground will affect the stability of the machine and this must be taken into account.
- How steep are any slopes, up/down/across? A cross slope is particularly hazardous, is it possible to detour to avoid them?

### Weather

- How windy is it? High wind will adversely affect the stability of a loaded machine, particularly if the load is bulky.
- Is it raining or is rain likely? The ground that was solid and smooth when dry will become uneven and slippery when wet, and it will not give the same conditions for traction, steering or braking.

## 27 - Maintenance Positions

### Introduction

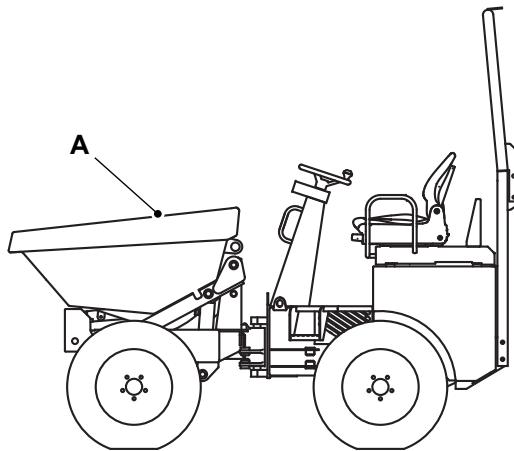
**⚠ WARNING** A machine can sink into soft ground. Never work under a machine on soft ground.

**WARNING** Make the machine safe before getting beneath it. Make sure that any attachments on the machine are correctly attached. Engage the

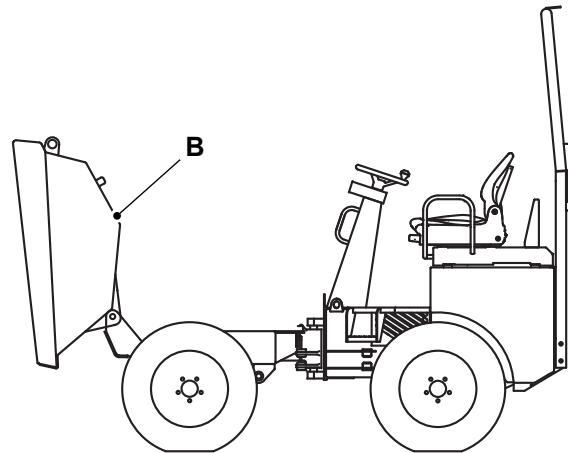
park brake, remove the ignition key, disconnect the battery.

Make the machine safe before you start a maintenance procedure.

Figure 2.



**A** Dumper body lowered



**B** Dumper body raised

### Dumper Body Lowered

1. Park the machine on level solid ground.
2. Lower the dumper body.
3. Stop the engine and remove the ignition key.
4. Disconnect the battery to prevent accidental operation of the engine.

[Refer to: PIL 33-03-00.](#)

5. If necessary, put blocks against the two sides of the wheels before you get below the machine.

### Dumper Body Raised

1. If you raise the dumper body to get access for maintenance, you must install the maintenance strut to support the dumper body.

[Refer to: PIL 06-69-03.](#)

## **06 - About this Manual**

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## 00 - General

### Introduction

Information in this manual conforms to a standard JCB service manual format. The format uses section headings taken from a PIL (Parts Identification

List). These headings are assigned numerical identification references.

**Table 1.**

Example	Section	Main Assembly / Heading	Component / Sub-heading
PIL reference	33	03	03
Heading	Electrical System	Battery	Isolator Switch

Information within each PIL reference is included under a set of standard headings such as Introduction, Health and Safety, Technical Data and Operation for example. Where additional relevant

information is contained within another PIL reference a cross reference is provided.

The main systems information is contained in the manual as follows.

**Table 2.**

System	PIL Reference	Heading
Hydraulic System	PIL 30-00-50	Schematic Circuit
Electrical System	PIL 33-03-03	Battery - Isolator Switch
	PIL 33-09-00	Power Distribution (including fuses and relays)
	PIL 33-00-50	Schematic Circuit
Electronic Diagnostic	PIL 33-57-00	Electronic Diagnostic (including Servicemaster)

### Machine Variants

Where information is different depending on machine variant, the applicable information sets are included within the same PIL reference. Headings are included to identify which information is for which variant. Make sure you use the correct information.

### Diagnostics

Information in this manual can help you diagnose machine faults.

Before attempting to diagnose possible faults check the following.

- Make sure that the operator understands the machine controls, functions and use. Refer to the applicable Operator Manual.
- Check that the maintenance record complies with the applicable schedule for the operating environment.
- Check that the fluids in use comply with the standards specified.
- Make sure that the machine electronic set-up is applicable. Use the applicable Servicemaster vehicle set-up tool.

- Use the applicable Servicemaster diagnostics tools.

### Torque Tightening

When you replace components, always tighten the applicable fixings to the correct torque value. Use the torque tightening values contained in the individual procedures (Remove and Install, Disassemble and Assemble etc.). If no torque values are specified, use the standard torque tightening values. For the torque setting to be effective, do the following before you install the fixings. Refer to PIL 72-00-00.

- Make sure that all the applicable component assemblies are correct.
- Make sure that the applicable fixings are to the correct specification. If necessary discard the original fixings and replace them with new ones. The relevant procedures indicate when this is necessary.
- Make sure that the applicable fixings and threaded holes are free from contamination. This includes dirt, debris, old sealants and compounds, fluids and lubricants.

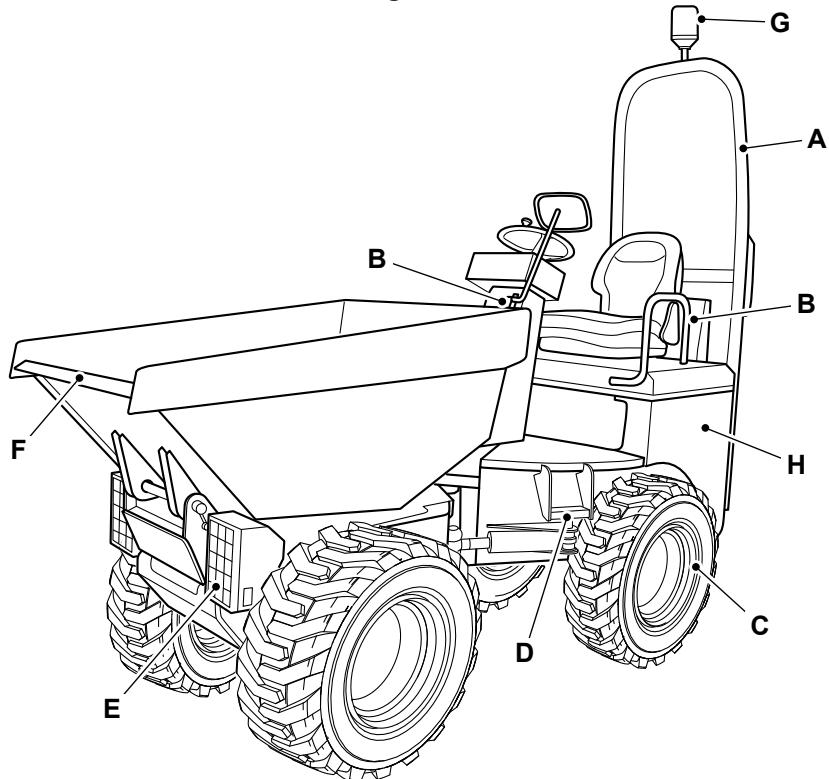
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## 12 - Main Component Locations

### Introduction

Figure 3.



**A** ROPS (Roll-Over Protective Structure)  
**C** Tyres  
**E** Head lights  
**G** Beacon

**B** Hand rails  
**D** Steps  
**F** Dumper body  
**H** Engine



## **33 - Cleaning**

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## 00 - General

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### Introduction

⚠ **WARNING** When using cleaning agents, solvents or other chemicals, you must adhere to the manufacturer's instructions and safety precautions.

**CAUTION** To avoid burning, wear personal protective equipment when handling hot components. To protect your eyes, wear goggles when using a brush to clean components.

**Notice:** Cleaning metal parts with incorrect solvents can cause corrosion. Use only recommended cleaning agents and solvents.

**Notice:** The efficiency of the rams will be affected if they are not kept free of solidified dirt. Clean dirt from around the rams regularly. When leaving or parking the machine, close all rams if possible to reduce the risk of weather corrosion.

**Notice:** Never use water or steam to clean inside the operator station. The use of water or steam could damage the machine electrics and render the machine inoperable. Remove dirt using a brush or damp cloth.

Clean the product with water and/or steam. Do not let mud, debris etc. to collect on the product.

Before you do any service procedures that require components to be removed:

- The cleaning must be done either in the area of components to be removed, or in the case of major work, or work on the fuel system, the whole engine and the surrounding product must be cleaned.
- When cleaning is complete, move the product away from the wash area or alternatively, remove the material washed from the product.

When you remove components, be aware of exposure to dirt and debris. Cover any open ports and remove the deposits before proceeding.

### Detergents

Do not use a full strength detergent. Always dilute the detergents as per the manufacturer's recommendations, or damage to the paint finish can occur.

Always obey the local regulations regarding the disposal of debris created from cleaning the product.

### Pressure Washing and Steam Cleaning

⚠ **CAUTION** When using a steam cleaner, wear safety glasses or a face shield as well as protective clothing. Steam can cause personal injury.

**Notice:** The engine and other components could be damaged by high pressure washing systems. Special precautions must be taken if the machine is to be washed using a high pressure system.

Make sure that the alternator, starter motor and any other electrical components are shielded and not directly cleaned by the high pressure cleaning system. Do not aim the water jet directly at bearings, oil seals or the engine air induction system.

Use a low pressure water jet and brush to remove dried mud or dirt.

Use a pressure washer to remove soft dirt and oil.

The product must always be greased (if appropriate) after pressure washing or steam cleaning.

## Preparation

1. Make the machine safe. Stop the machine and let it cool for at least one hour. Do not try to clean any part of the machine while it is running.
2. Make sure that all of the electrical connectors are correctly coupled.
3. If the connectors are open, attach the correct caps or seal with waterproof tape.

# 06 - Body and Framework

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## Acronyms Glossary

FOPS	Falling Object Protective Structure
ROPS	Roll-Over Protective Structure
VIN	Vehicle Identification Number

## 00 - Body and Framework

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## Notes:

**00 - General**

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**Technical Data****Table 3.**

Description	Torque value
Pivot cap retaining bolts	190 N·m
Thrust cap retaining bolts	60 N·m
Engine cover retaining bolts	12 N·m
Floorplate retaining bolts	60 N·m
Front panel retaining bolts	60 N·m
Rear panel retaining bolts	60 N·m
Rear undershield retaining bolts	30 N·m

## Check (Condition)

### Check the Machine Body and Structure

1. Make the machine safe.  
[Refer to: PIL 01-03.](#)
2. Make sure that all the guards and protective devices are in place, attached by their locking devices and free from damage.
3. Inspect all steelwork for damage. Pay particular attention to the following:
  - 3.1. Inspect all the lifting point welds.
  - 3.2. Inspect all the pivot point welds.
  - 3.3. Inspect the condition of all the pivot pins.
  - 3.4. Check that the pivot pins are correctly in place and secured by their locking devices.
4. Check the steps and the handrails for damage. Make sure that the steps and the handrails are properly secured.
5. Check for broken, cracked or crazed window glass and mirrors. Replace any damaged items.
6. Check all the lamp lenses for damage.
7. Check all the attachment teeth for damage. Make sure that all attachment teeth are properly secured.
8. Check all the safety and instructional labels are in place and are free from damage.
9. Install new labels where necessary. Make a note of the damaged paintwork for future repair.

### Check the ROPS/FOPS Structure

**⚠ WARNING** You could be killed or seriously injured if you operate a machine with a damaged or missing ROPS/FOPS/FOGS. If the ROPS/FOPS/FOGS has been in an accident, do not use the machine until the structure has been renewed. Modifications and repairs that are not approved by the manufacturer may be dangerous and will invalidate the ROPS/FOPS/FOGS certification.

A failure to do these precautions can cause death or injury to the operator.

1. Make the machine safe.  
[Refer to: PIL 01-03.](#)
2. Carry out a thorough inspection of the operator's station.

3. Any damage must be repaired before the machine is used again.
4. Make sure that all of the ROPS (Roll-Over Protective Structure)/FOPS (Falling Object Protective Structure) mounting bolts are undamaged and in position.
5. Make sure that the ROPS/FOPS mounting bolts are tightened to the correct torque setting.

## **03 - Chassis**

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**Introduction**

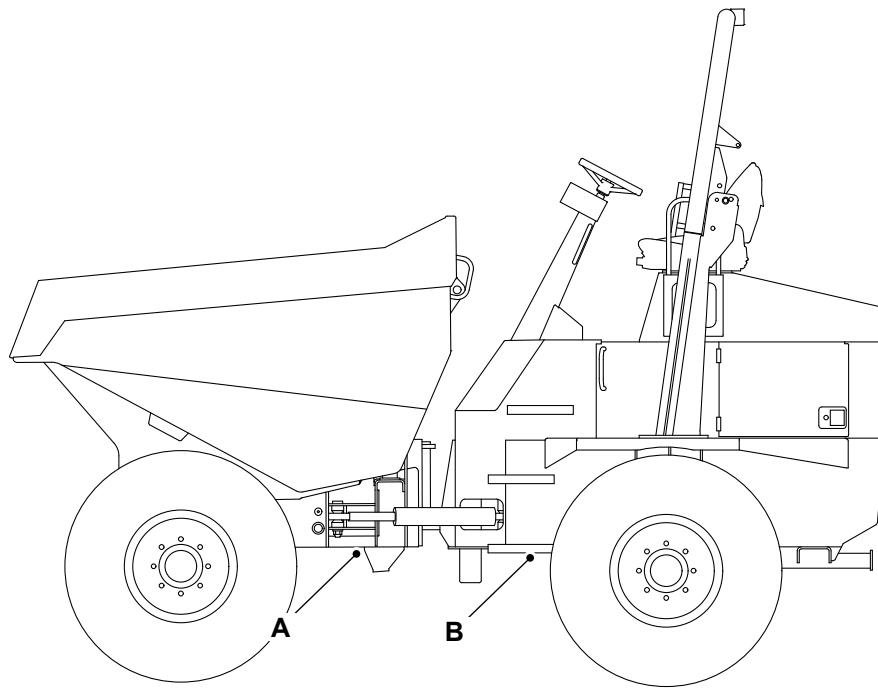
The chassis is the underpart of the vehicle or machine, consisting of the frame on which the body or cab is mounted.

## Health and Safety

⚠ **CAUTION** This component is heavy. It must only be removed or handled using a suitable lifting method and device.

## Component Identification

**Figure 4.**



**A** Front chassis

**B** Rear chassis

## **06 - Moveable Panel and Cover**

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## **00 - General**

### **Introduction**

Access panels provide easy access to the machine major components test and service points and other parts which require routine testing, servicing, adjusting, replacement or repair.

Before you operate the machine, make sure that all of the access panels are in their operation position and secure.

## 06 - Engine Compartment

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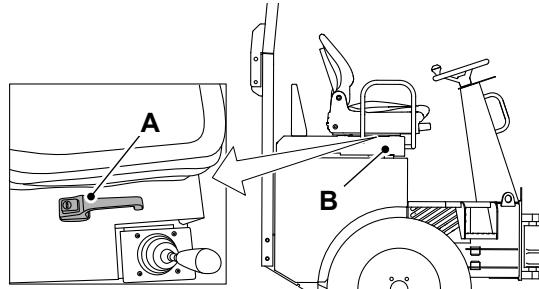
### Open and Close

⚠ **WARNING** The engine has exposed rotating parts. Switch off the engine before working in the engine compartment. Do not use the machine with the engine cover open.

#### Open

1. Make the machine safe.
2. Stop the engine and remove the ignition key.
3. Use the ignition key to unlock the engine compartment cover. Refer to Figure 5.
4. Check around and above the machine to make sure that it is safe to open.
5. Lift the engine compartment cover. Refer to Figure 5.
6. Do not open the engine compartment cover when the engine is running.

**Figure 5.**



**A** Lock  
**B** Engine compartment cover

#### Close

1. Check around the machine to make sure that no object will become trapped with lowering of the engine compartment cover.
2. Close the engine compartment cover. Refer to Figure 5.
3. Use the ignition key to lock the engine compartment cover. Refer to Figure 5.

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